

# 3D Fully Auto Vision Measuring Machine MVH Series





### Introduction

MVH is equipped with outstanding achievement of vision, control, optical and software and design with optimized mechanical structure, it has high accuracy and great stability performance, can realize four-axis motorized control and it is equipped with auto zoom lens and probe, powerful function and simple operation, which can meet with high accuracy measurement requirement of modern industry measurement.

### Characteristic

- Four-axis CNC fully auto close loop control, auto measurement;
- "00" grade "JINANQING" marble base and pillar, stable and reliable;
- Imported H grade linear guide, grinding ball screw and AC servo motor, ensure accuracy stability of system position;
- Imported open type linear scale, resolution is 0.1um, high accuracy, great stability;
- High definition color industry digital camera, ensure clear observation and stable measurement requirement;
- 12.5X continue auto zoom lens, precision auto zoom, only need to make pixel calibration once time;
- Programmable 5-ring 8-division LED surface illumination, contour parallel LED
  illumination, can realize 256 grade brightness adjustment intelligently;
- With proprietary fully auto measuring software iMeasuring 4.2, powerful function, simple operation;
- With imported touch probe, realize 3D measurement;
- Can set auto measurement, and finish batch measurement with high efficient;
- Laser and coaxial illumination and other parts are optional;
- Optional FexQMS Measuring Data Analysis and Real-time monitoring software which enhance program control and reduce material consumption.

#### MCP Probe



## Specifications

Product Name		3D Fully Auto Vision Measuring Machine								
Model		MVH-3020P			MVH-4030P			MVH-5040P		
Code#		525-360			525-370			525-380		
X/Y-axis Travel		300x200mm			400x300mm			500x400mm		
Load Capacity		25Kg			25Kg			20Kg		
Dimension		1200x780x1650mm			1350x880x1650mm			1420x980x1650mm		
Weight		380Kg			450Kg			600Kg		
Z-axis Travel		200mm								
X/Y/Z 3-axis Linear Scale		High Accuracy Metal Linear Scale, resolution: 0.0001mm								
Guidance Mode		Imported H grade linear guide, double-track double slider guide								
Operation Mode		Joystick controller, Mouse operation, automatic detection program								
Measurement Accuracy*		XY-axis: ≤2+L/200(um)								
		Z-axis: ≤5+L/200(um)								
Repeatability		±2um								
Video System**		High definition 2/3" Color CCD Camera								
		12.5X continue click zoom lens; optical magnification: 0.58X-7.5X; video magnification:12X~156X								
Field of View(mm)	Lens Magnification	0.58X	1.0X	2.0X	3.0X	4.0X	5.0X	6.0X	7.0X	7.5X
( Diagonal * Horizontal*Vertical)	2/3"CCD	18.97x15.17x11.38	11.00x8.80x6.60	5.50x4.40x3.30	3.67x2.93x2.20	2.75x2.20x1.65	2.20x1.76x1.32	1.83x1.47x1.10	1.57x1.26x0.94	1.47x1.17x0.88
Illumination	Contour	LED Parallel Contour Illumination								
	Surface	5-ring 8-division 0~255 grade continue adjustable								
Software System		iMeasuring 4.2 Fully Auto Measuring Software								
Working Environment		$Temperature~20^{\circ}\text{C}\pm2^{\circ}\text{C}, Humidity~Range} < 2^{\circ}\text{C}/hr, Humidity~30~80\%, Vibration} < 0.002g, < 15 Hz$								
Power		220V/50Hz/10A								

<sup>\*</sup> Lis measuring length, unit is mm, the mechanical accuracy of Z-axis and focus accuracy is greatly related to the surface of the workpiece.

Customers can choose 0.5X or 2X optional objective, and realize image magnification: 6X~78X or 24X~312X.

 $<sup>{}^{**}</sup> Magnification \ is \ approximate \ value, it is \ related \ to \ the \ dimension \ of \ monitor \ and \ resolution.$